

Different partition
creates perfection.

maykestag
PERFORMANCE
IN PRECISION



2020



Optimal surface by
unequally cutting edges.

Beste Performance durch optimalen Hinterschliff

Best performance through optimal relief / Le migliori performance grazie alla ottima affilatura

Ruhiger Lauf & Vermeidung von Rattermarken

Quiet running & avoiding chatter marks / Funzionamento silenzioso & eliminazione delle rigature

Leicht nachschärfbar durch radialen Hinterschliff

Easy to re-sharpen with radial back taper / Facili da riaffilare

D Verringerung der Vorschubkraft durch reduzierte Axial- und Radialkraft

E Reduction of feed force due to
reduced axial and radial force

I Riduzione della spinta di avanzamento
grazie alle ridotte forze assiali e radiali

D Einsatzbereich

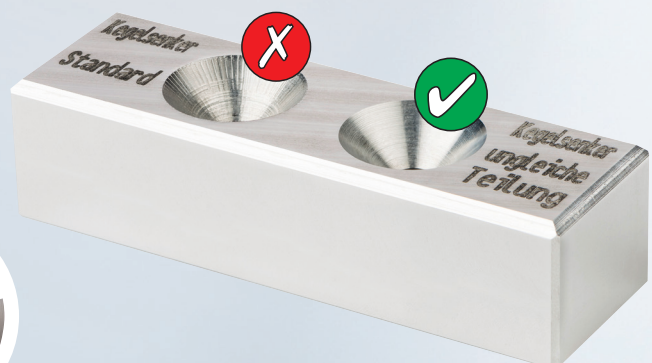
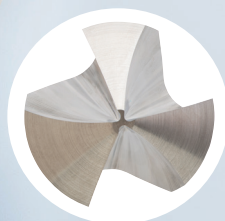
Für alle E- und NE-Metalle, Kunststoffe hart und weich. Universell einsetzbares Entgrat- und Senkwerkzeug für Bohrungen aller Art. Sehr gute Schneideigenschaften durch ungleich geteilte Schneiden. Industriequalität durch hochwertigste Stahlsorten.

E Range of application

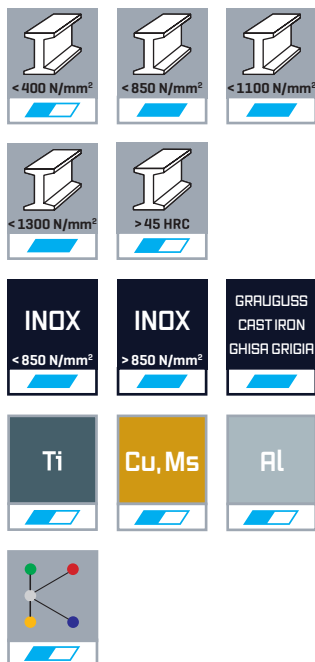
For ferrous and non-ferrous metals, synthetic materials soft and hard. Universal deburring and sink tool for all kind of borings. Excellent cutting features guarantee a smooth surface by unequally divided cutting edges. Industrial quality through the highest-quality steel type.

I Impiego:

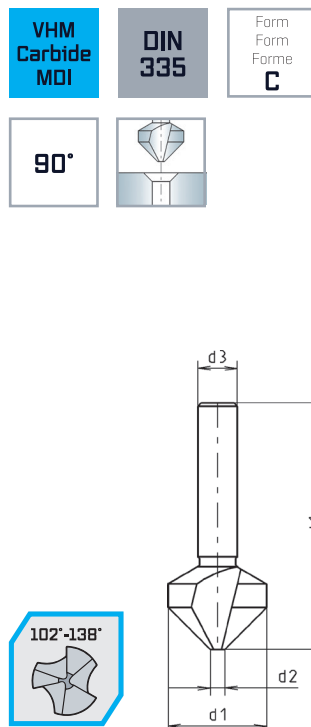
Adatti per tutti i materiali ferrosi, non ferrosi, plastiche dure e dolci, per sbavature e svasature di tutti i tipi di fori. Perfette proprietà di taglio, a causa di disuguale tagliente. Qualità industriale grazie alla scelta di acciaio ad alta qualità



D VHM Kegelsenker
ungleiche Teilung
 DIN 335 C, 90°



E Solid carbide countersinks
different partition
 DIN 335 C, 90°



I Svasatori in metallo duro integrale
disuguale tagliente
 DIN 335 C, 90°



ALUNIT®

d1 _{z9} mm	d2 mm	d3 _{h9} mm	l1 mm	Z	Code 6530 Art.-Nr.	Code 6637 Art.-Nr.
5,30	1,00	4,00	40	3	0 6530005301 00	0 6637005301 00
6,30	M3	1,50	5,00	45	0 6530006301 00	0 6637006301 00
8,30	M4	2,00	6,00	50	0 6530008301 00	0 6637008301 00
10,40	M5	2,50	6,00	50	0 6530010401 00	0 6637010401 00
12,40	M6	2,80	8,00	56	0 6530012401 00	0 6637012401 00
14,40		2,90	8,00	56	0 6530014401 00	0 6637014401 00
16,50	M8	3,20	10,00	60	0 6530016501 00	0 6637016501 00
19,50		3,50	10,00	63	0 6530019501 00	0 6637019501 00
20,50	M10	3,50	10,00	63	0 6530020501 00	0 6637020501 00
25,00	M12	3,80	10,00	67	0 6530025001 00	0 6637025001 00
31,00		4,20	12,00	71	0 6530031001 00	0 6637031001 00

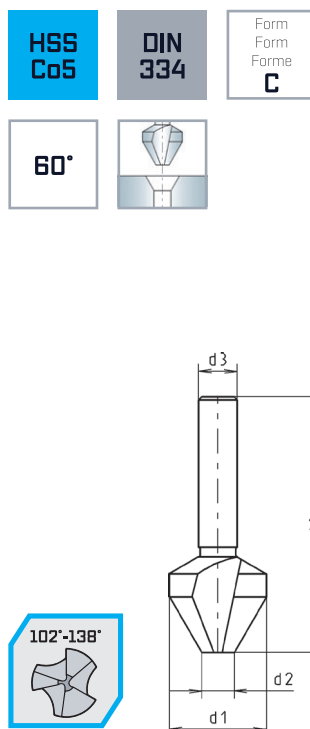
Ø 5,30 VHM / solid carbide / metallo duro integrale

Ø 6,30-31,00 nur VHM-Kopf / only solid carbide cutting part / testa metallo duro integrale

**D HSS Cobalt Kegelsenker
ungleiche Teilung**
DIN 334 C, 60°



**E HSS Cobalt countersinks
different partition**
DIN 334 C, 60°



**I Svasatori HSS Cobalt
disuguale tagliente**
DIN 334 C, 60°



d1 mm	d2 mm	d3 _{hg} mm	l1 mm	Z	Code 2270 Art.-Nr.
6,30	1,60	5,00	45	3	0 2270006301 00
8,00	2,00	6,00	50	3	0 2270008001 00
10,00	2,50	6,00	50	3	0 2270010001 00
12,50	3,20	8,00	56	3	0 2270012501 00
16,00	4,00	10,00	63	3	0 2270016001 00
20,00	5,00	10,00	67	3	0 2270020001 00
25,00	6,30	10,00	71	3	0 2270025001 00



mit ungleicher Teilung
with different partition
con divisione variabile

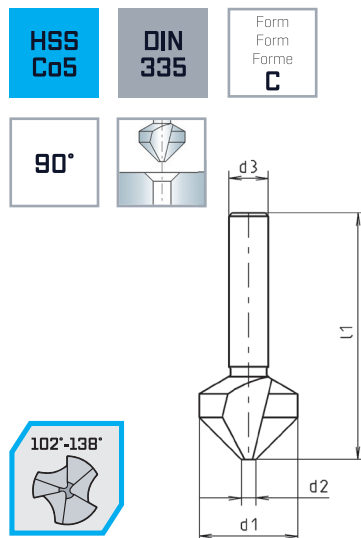


Standard Kegelsenker
Standard countersink
Svasatori Standard

D HSS Cobalt Kegelsenker
ungleiche Teilung
DIN 335 C, 90°



E HSS Cobalt countersinks
different partition
DIN 335 C, 90°



I Svasatori HSS Cobalt
disuguale tagliente
DIN 335 C, 90°



ALUNIT®

	d1 mm	d2 mm	d3 _{h9} mm	l1 mm	Z	Code 2390 Art.-Nr.	Code 2397 Art.-Nr.
New	4,30	M2	1,30	4,00	40	0 2390004301 00	0 2397004301 00
New	6,00	M3	1,50	5,00	45	0 2390006001 00	0 2397006001 00
	6,30	M3	1,50	5,00	45	0 2390006301 00	0 2397006301 00
New	8,00	M4	2,00	6,00	50	0 2390008001 00	0 2397008001 00
	8,30	M4	2,00	6,00	50	0 2390008301 00	0 2397008301 00
New	10,00	M5	2,50	6,00	50	0 2390010001 00	0 2397010001 00
	10,40	M5	2,50	6,00	50	0 2390010401 00	0 2397010401 00
New	11,50	M6	2,80	8,00	50	0 2390011501 00	0 2397011501 00
	12,40	M6	2,80	8,00	56	0 2390012401 00	0 2397012401 00
New	15,00	M8	3,20	10,00	60	0 2390015001 00	0 2397015001 00
	16,50	M8	3,20	10,00	60	0 2390016501 00	0 2397016501 00
New	19,00	M10	3,50	10,00	63	0 2390019001 00	0 2397019001 00
	20,50	M10	3,50	10,00	63	0 2390020501 00	0 2397020501 00
New	23,00	M12	3,80	10,00	67	0 2390023001 00	0 2397023001 00
	25,00	M12	3,80	10,00	67	0 2390025001 00	0 2397025001 00
	31,00	M16	4,20	12,00	71	0 2390031001 00	0 2397031001 00



HSS Co5 Kegelsenker-Satz, 4-tlg.
HSS Co5 Countersink set, 4 pcs.
Assortimenti svasatori HSS Co5, 4 pz.

Inhalt / Contents / Contenuto:

Code 2390 Ø 10,4 | 16,5 | 20,5 | 25,0

Art.-Nr. 0 2390000041 00



HSS Co5 Kegelsenker-Satz, 4-tlg.
HSS Co5 Countersink set, 4 pcs.
Assortimenti svasatori HSS Co5, 4 pz.

Inhalt / Contents / Contenuto:

Code 2397 Ø 10,4 | 16,5 | 20,5 | 25,0

Art.-Nr. 0 2397000041 00



HSS Co5 Kegelsenker-Satz, 5-tlg.
HSS Co5 Countersink set, 5 pcs.
Assortimenti svasatori HSS Co5, 5 pz.

Inhalt / Contents / Contenuto:

Code 2390 Ø 6,3 | 10,4 | 16,5 | 20,5 | 25,0

Art.-Nr. 0 2390000051 00



HSS Co5 Kegelsenker-Satz, 5-tlg.
HSS Co5 Countersink set, 5 pcs.
Assortimenti svasatori HSS Co5, 5 pz.

Inhalt / Contents / Contenuto:

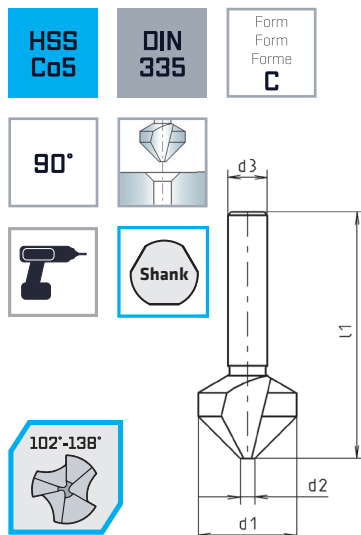
Code 2397 Ø 6,3 | 10,4 | 16,5 | 20,5 | 25,0

Art.-Nr. 0 2397000051 00

D HSS Cobalt Kegelsenker
3-Flächenschaft,
ungleiche Teilung
DIN 335 C, 90°



E HSS Cobalt countersinks
3-surface shank,
different partition
DIN 335 C, 90°



I Svasatori HSS Cobalt
Codolo a 3 superfici,
disuguale tagliente
DIN 335 C, 90°



ALUNIT®

	d1 mm		d2 mm	d3 h9 mm	l1 mm	Z	Code 2380 Art.-Nr.	Code 2387 Art.-Nr.
New	4,30	M2	1,30	4,00	40	3	0 2380004301 00	0 2387004301 00
New	6,00	M3	1,50	5,00	45	3	0 2380006001 00	0 2387006001 00
	6,30	M3	1,50	5,00	45	3	0 2380006301 00	0 2387006301 00
New	8,00	M4	2,00	6,00	50	3	0 2380008001 00	0 2387008001 00
	8,30	M4	2,00	6,00	50	3	0 2380008301 00	0 2387008301 00
New	10,00	M5	2,50	6,00	50	3	0 2380010001 00	0 2387010001 00
	10,40	M5	2,50	6,00	50	3	0 2380010401 00	0 2387010401 00
New	11,50	M6	2,80	8,00	56	3	0 2380011501 00	0 2387011501 00
	12,40	M6	2,80	8,00	56	3	0 2380012401 00	0 2387012401 00
New	15,00	M8	3,20	10,00	60	3	0 2380015001 00	0 2387015001 00
	16,50	M8	3,20	10,00	60	3	0 2380016501 00	0 2387016501 00
New	19,00	M10	3,50	10,00	63	3	0 2380019001 00	0 2387019001 00
	20,50	M10	3,50	10,00	63	3	0 2380020501 00	0 2387020501 00
New	23,00	M12	3,80	10,00	67	3	0 2380023001 00	0 2387023001 00
	25,00	M12	3,80	10,00	67	3	0 2380025001 00	0 2387025001 00
	31,00	M16	4,20	12,00	71	3	0 2380031001 00	0 2387031001 00



HSS Co5 Kegelsenker-Satz, 4-tlg.
HSS Co5 Countersink set, 4 pcs.
Assortimenti svasatori HSS Co5, 4 pz.

Inhalt / Contents / Contenuto:
 Code 2380 Ø 10,4 | 16,5 | 20,5 | 25,0
 Art.-Nr. 0 2380000041 00



HSS Co5 Kegelsenker-Satz, 4-tlg.
HSS Co5 Countersink set, 4 pcs.
Assortimenti svasatori HSS Co5, 4 pz.

Inhalt / Contents / Contenuto:
 Code 2387 Ø 10,4 | 16,5 | 20,5 | 25,0
 Art.-Nr. 0 2387000041 00



HSS Co5 Kegelsenker-Satz, 5-tlg.
HSS Co5 Countersink set, 5 pcs.
Assortimenti svasatori HSS Co5, 5 pz.

Inhalt / Contents / Contenuto:
 Code 2380 Ø 6,3 | 10,4 | 16,5 | 20,5 | 25,0
 Art.-Nr. 0 2380000051 00



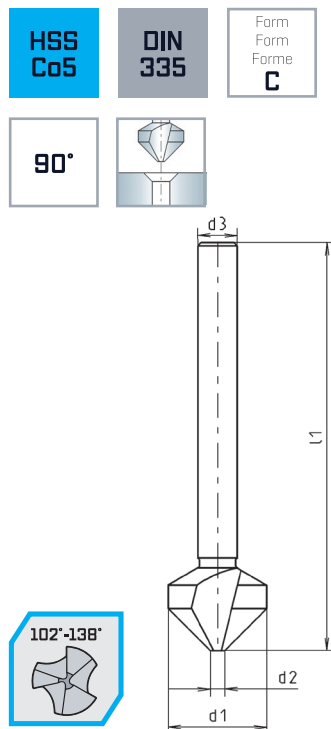
HSS Co5 Kegelsenker-Satz, 5-tlg.
HSS Co5 Countersink set, 5 pcs.
Assortimenti svasatori HSS Co5, 5 pz.

Inhalt / Contents / Contenuto:
 Code 2387 Ø 6,3 | 10,4 | 16,5 | 20,5 | 25,0
 Art.-Nr. 0 2387000051 00

D HSS Cobalt Kegelsenker lang, ungleiche Teilung
DIN 335 C, 90°




E HSS Cobalt countersinks long series, different partition
DIN 335 C, 90°



I Svasatori HSS Cobalt serie lunga, disuguale tagliente
DIN 335 C, 90°



ALUNIT®

d1 mm		d2 mm	d3 h9 mm	l1 mm	Z	Code 2340 Art.-Nr.	Code 2347 Art.-Nr.
6,30	M3	1,50	5,00	104	3	0 2340006301 00	0 2347006301 00
8,30	M4	2,00	6,00	105	3	0 2340008301 00	0 2347008301 00
10,40	M5	2,50	6,00	107	3	0 2340010401 00	0 2347010401 00
12,40	M6	2,80	8,00	108	3	0 2340012401 00	0 2347012401 00
16,50	M8	3,20	10,00	111	3	0 2340016501 00	0 2347016501 00
20,50	M10	3,50	10,00	114	3	0 2340020501 00	0 2347020501 00
25,00	M12	3,80	10,00	118	3	0 2340025001 00	0 2347025001 00
31,00	M16	4,20	12,00	140	3	0 2340031001 00	0 2347031001 00



mit ungleicher Teilung
with different partition
con divisione variabile



Standard Kegelsenker
Standard countersink
Svasatori Standard



HSS Co5 Kegelsenker-Satz, 6-tlg.
HSS Co5 Countersink set, 6 pcs.
Assortimenti svasatori HSS Co5, 6 pz.

Inhalt / Contents / Contenuto:

Code 2340 0 6,3 | 8,3 | 10,4 | 12,4 | 16,5 | 20,5

Art.-Nr. 0 2340000061 00



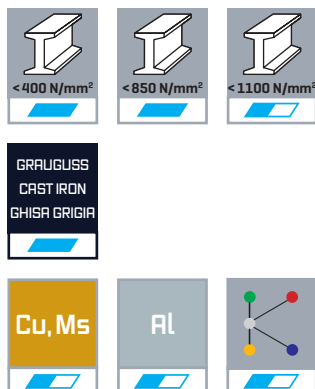
HSS Co5 Kegelsenker-Satz, 6-tlg.
HSS Co5 Countersink set, 6 pcs.
Assortimenti svasatori HSS Co5, 6 pz.

Inhalt / Contents / Contenuto:

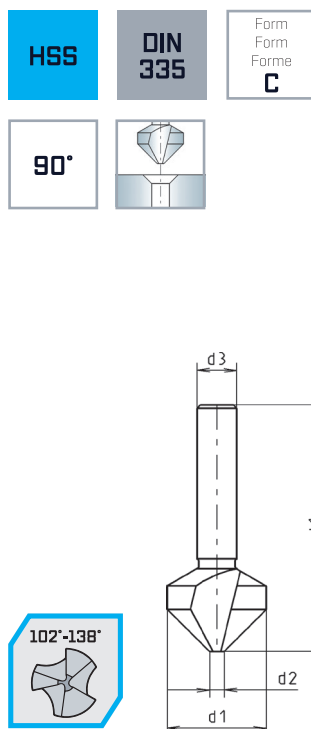
Code 2347 0 6,3 | 8,3 | 10,4 | 12,4 | 16,5 | 20,5

Art.-Nr. 0 2347000061 00

D HSS Kegelsenker
ungleiche Teilung
DIN 335 C, 90°



E HSS countersinks
different partition
DIN 335 C, 90°



I Svasatori HSS
disuguale tagliente
DIN 335 C, 90°



d1 mm		d2 mm	d3 _{hg} mm	l1 mm	Z	Code 2320 Art.-Nr.
6,30	M3	1,50	5,00	45	3	0 2320006301 00
8,30	M4	2,00	6,00	50	3	0 2320008301 00
10,40	M5	2,50	6,00	50	3	0 2320010401 00
12,40	M6	2,80	8,00	56	3	0 2320012401 00
16,50	M8	3,20	10,00	60	3	0 2320016501 00
20,50	M10	3,50	10,00	63	3	0 2320020501 00
25,00	M12	3,80	10,00	67	3	0 2320025001 00
31,00		4,20	12,00	71	3	0 2320031001 00



HSS Kegelsenker-Satz, 3-tlg.
HSS Countersink set, 3 pcs.
Assortimenti svasatori HSS, 3 pz.

Inhalt / Contents / Contenuto:

Code 2320 0 12,4 | 16,5 | 20,5

Art.-Nr. 0 2320000031 00



HSS Kegelsenker-Satz, 6-tlg., Alunit®
HSS Countersink set, 6 pcs., Alunit®
Assortimenti svasatori HSS, 6 pz., Alunit®

Inhalt / Contents / Contenuto:

Code 2320 0 6,3 | 8,3 | 10,4 | 12,4 | 16,5 | 20,5

Art.-Nr. 0 2320000061 00

Überreicht durch | With the compliments of | Utensileria:



Art. No. 0099900228100

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